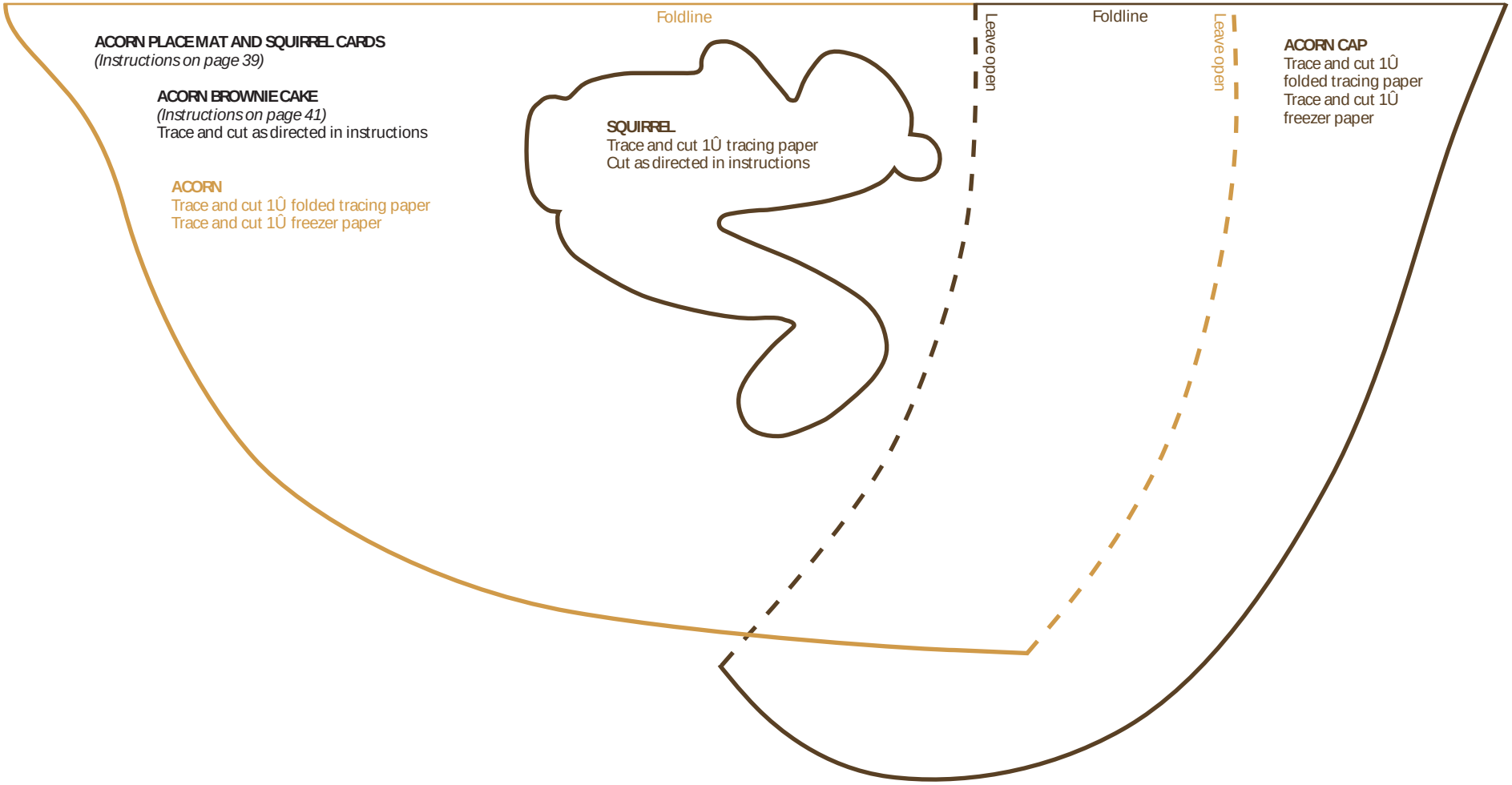
Acorn Brownie Cake

Photocopy image by 115% to get correct dimensions.